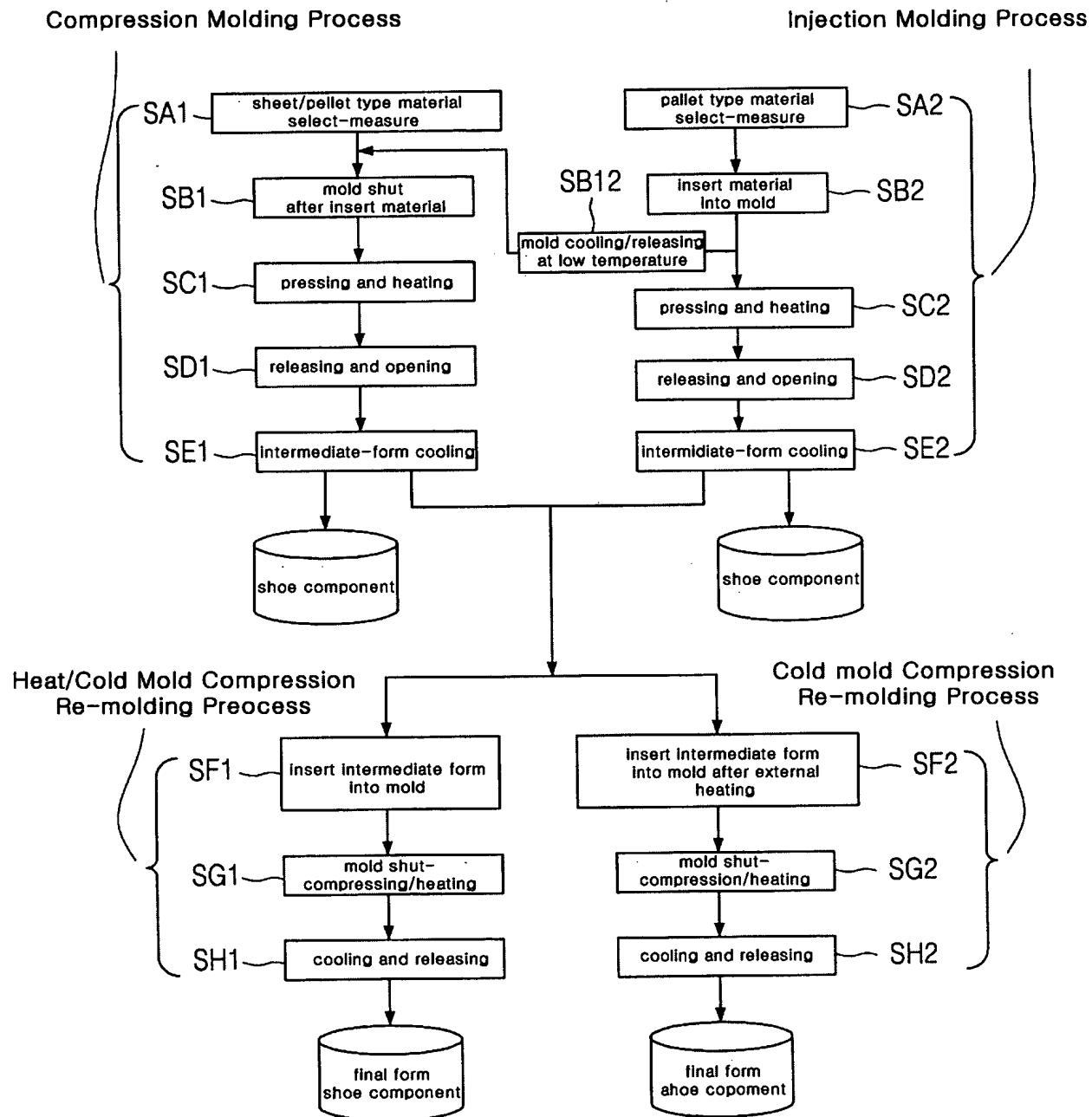


1/24
FIG.1



2/24
FIG.2

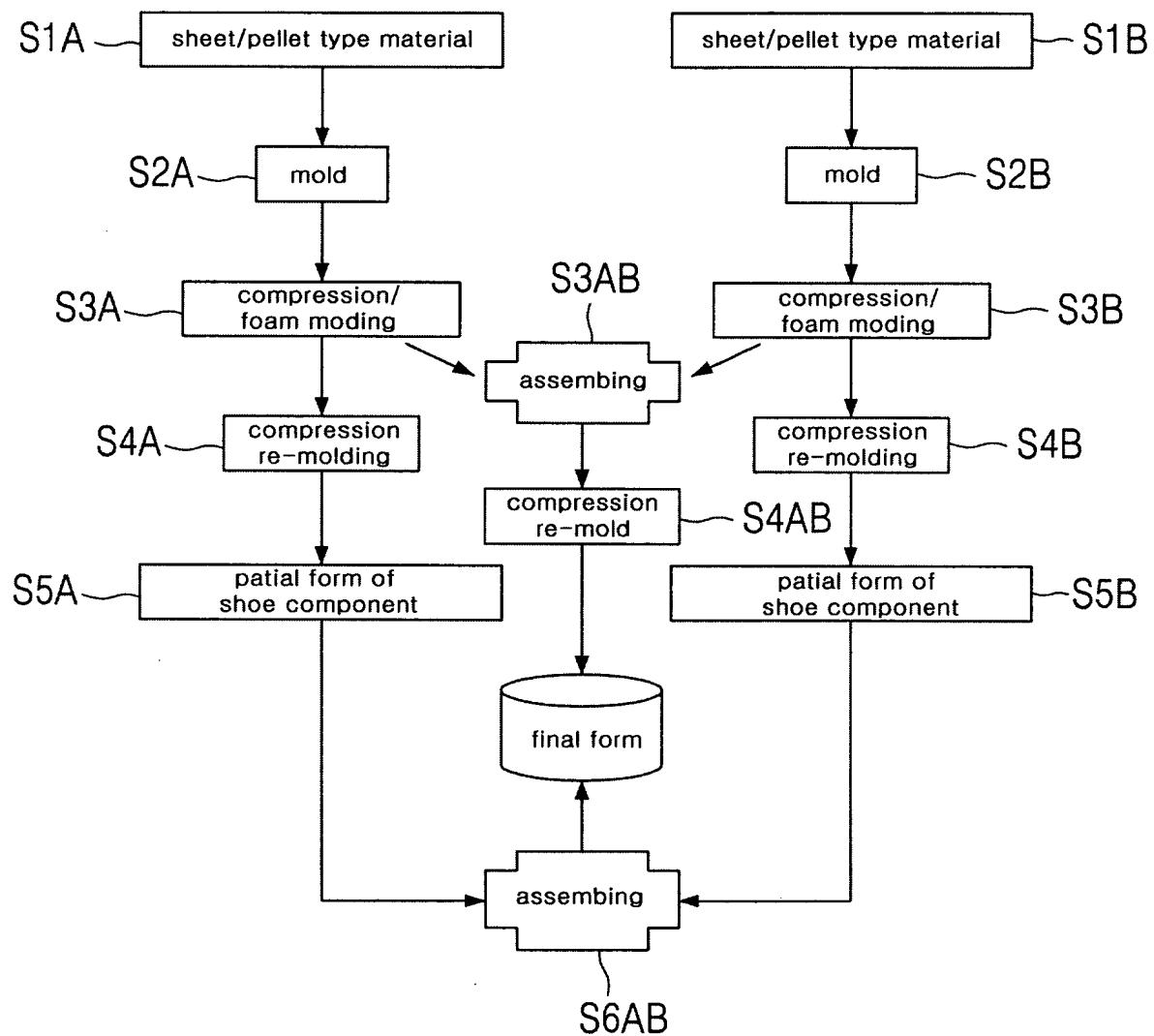


FIG.3

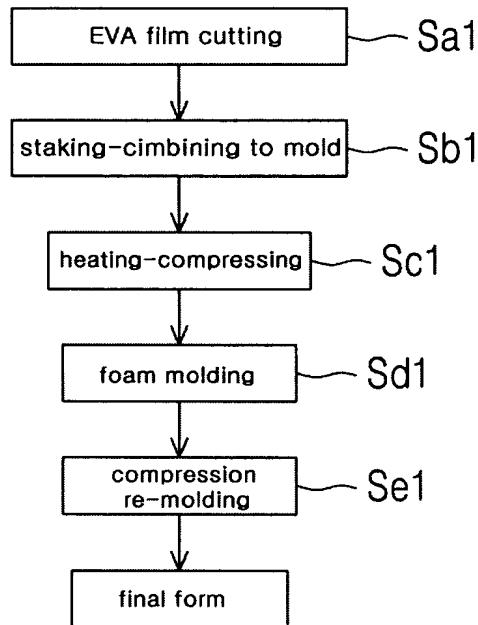
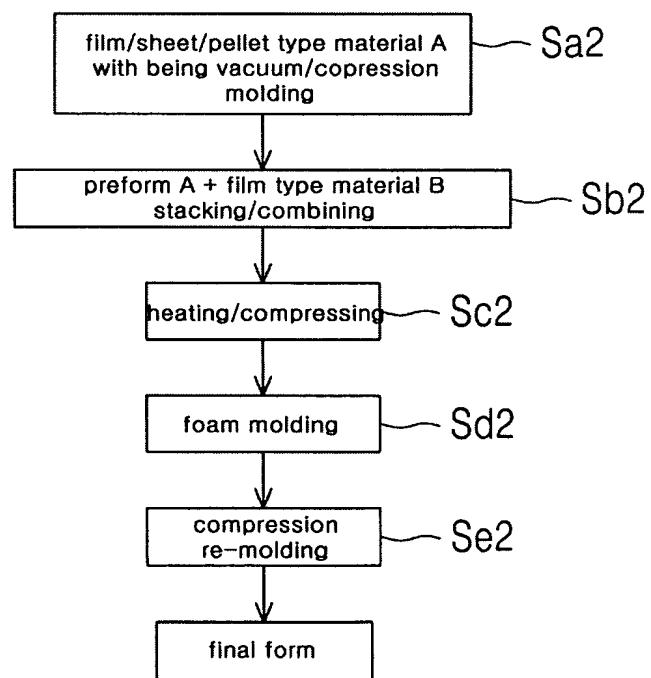


FIG.4



4/24
FIG.5

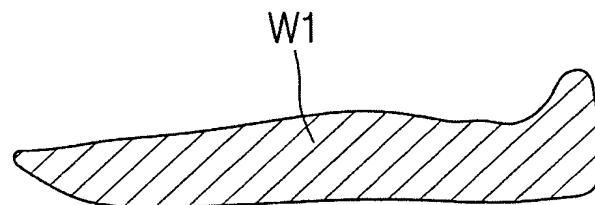


FIG.6a

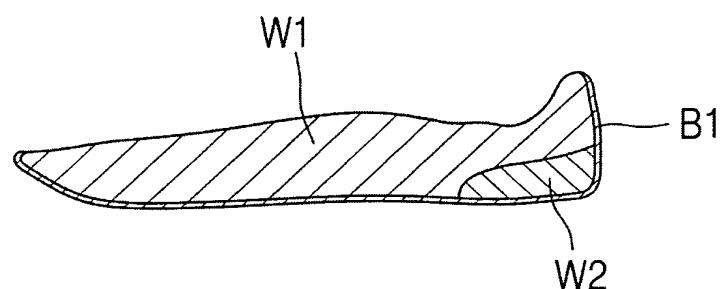
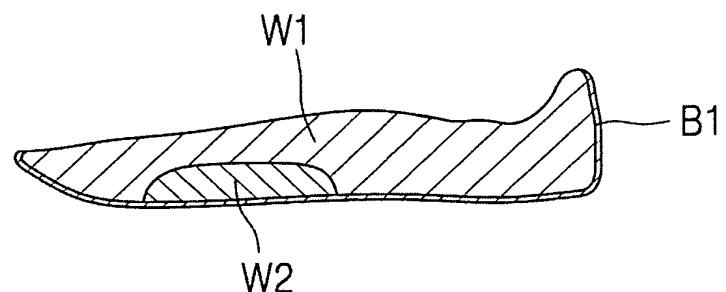
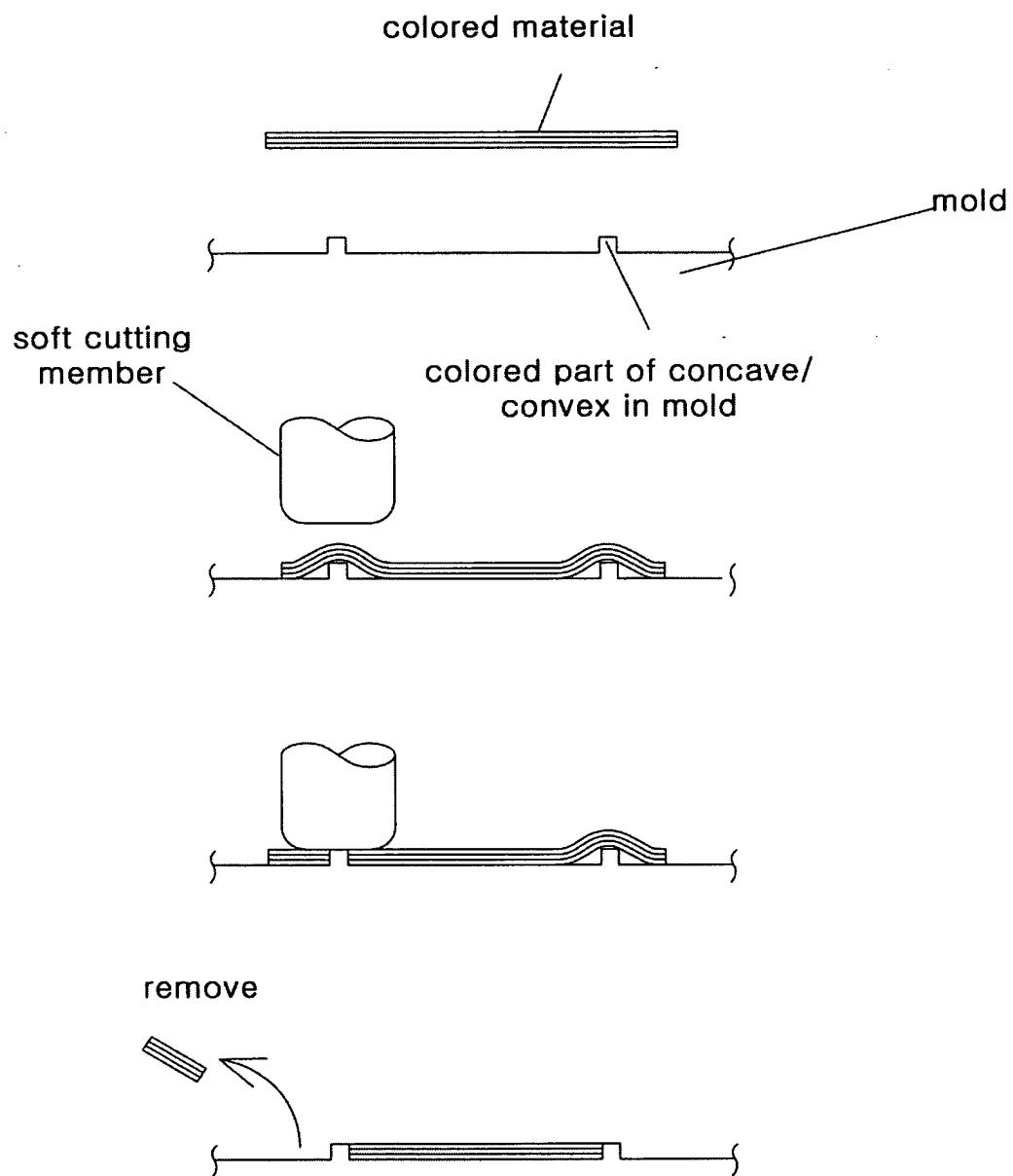


FIG.6b



5/24
FIG. 6c



6/24
FIG.6d

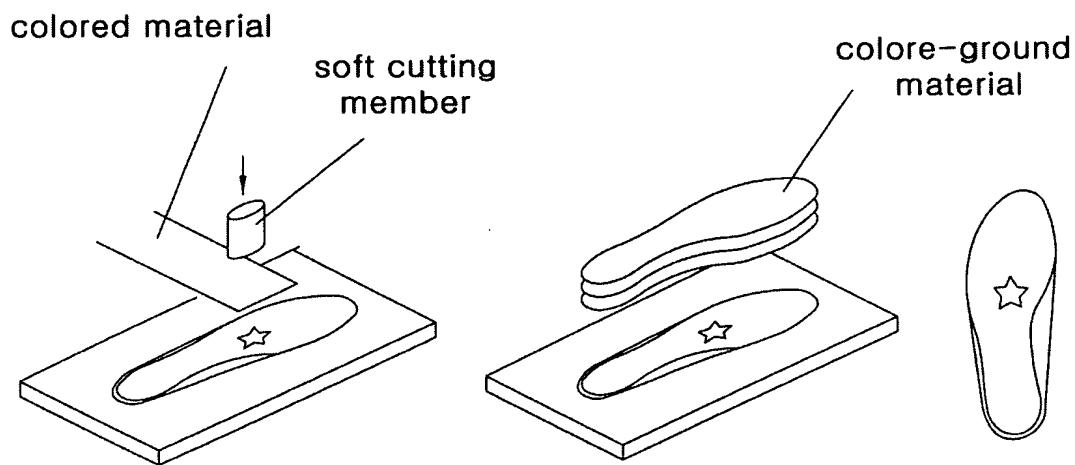
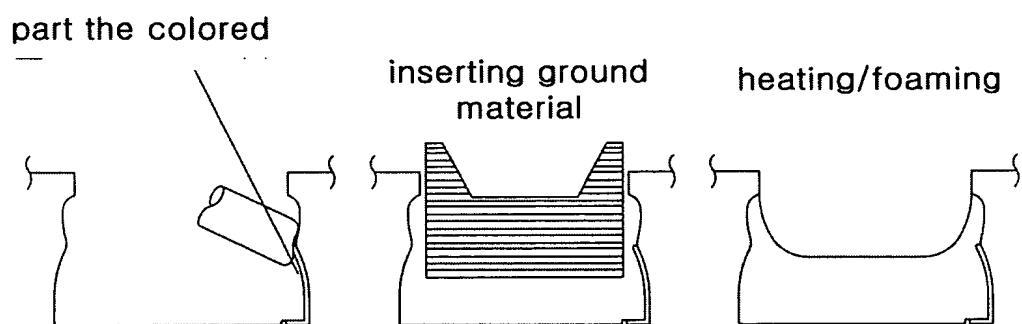


FIG.6e



7/24

FIG.7

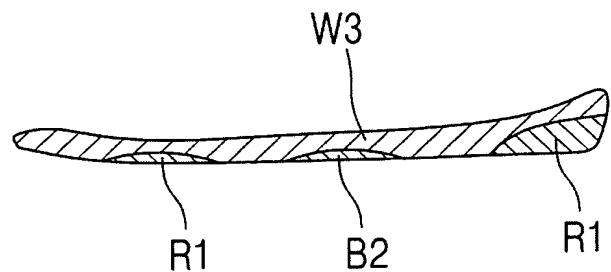


FIG.8a

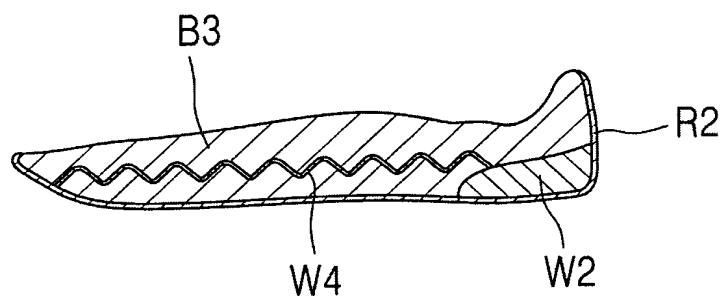
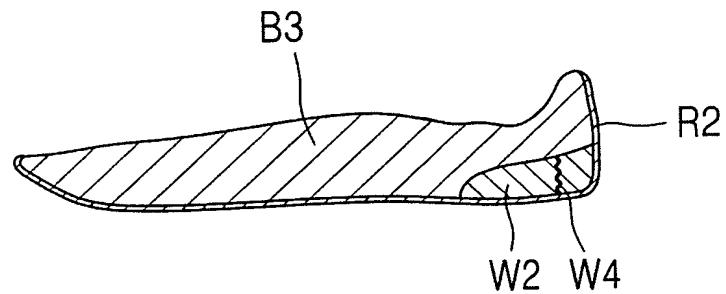


FIG.8b



8/24
FIG.9

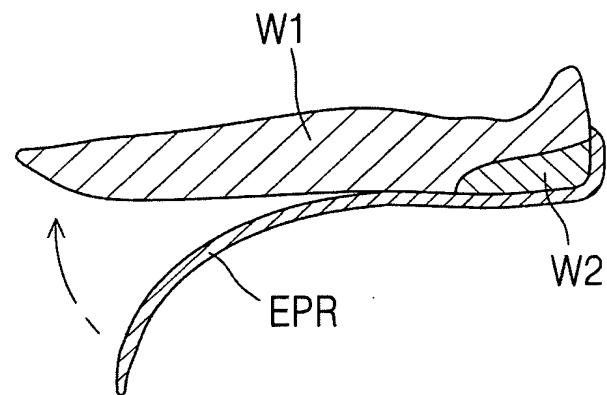
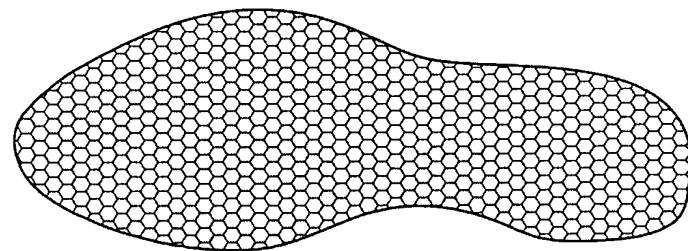


FIG.10a



9/24
FIG.10b

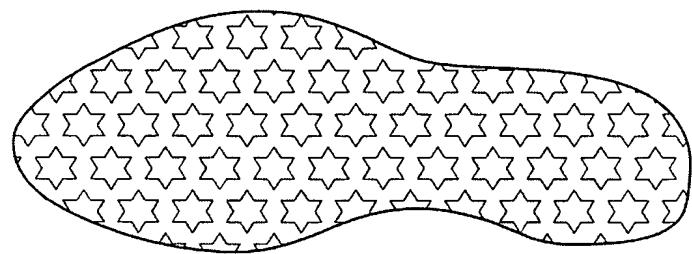
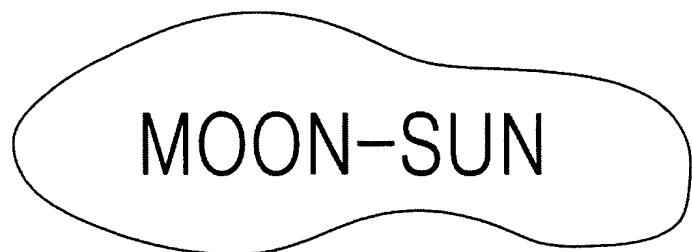


FIG.10c



10/24
FIG.11a

film type material cut
according to color

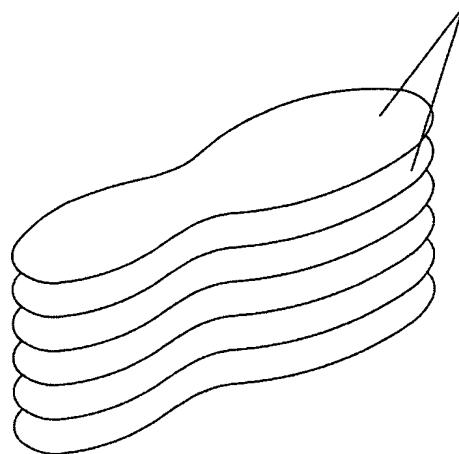
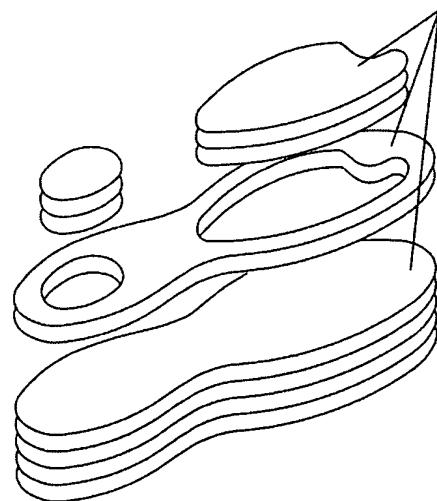


FIG.11b

film type material cut
according to color/shape



11/24
FIG.12

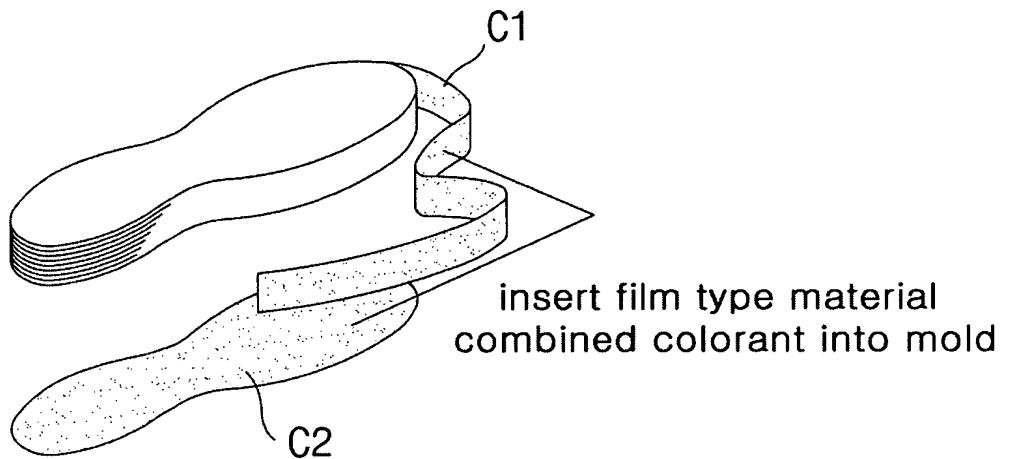
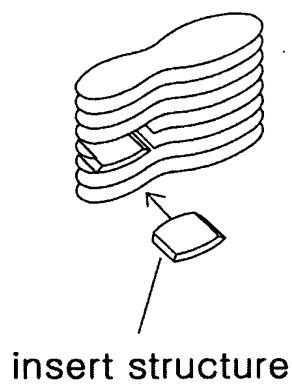


FIG.13a



12/24
FIG.13b

insert film material combined structure

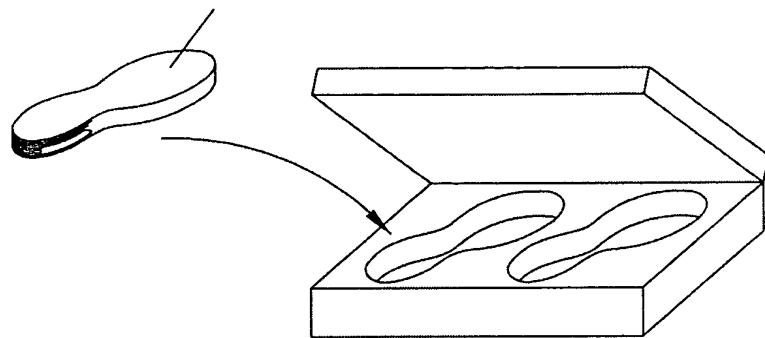
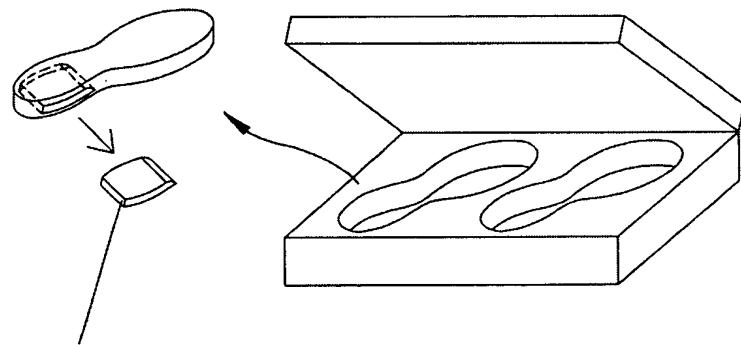


FIG.13c



remove structure after foaming

13/24
FIG.13d

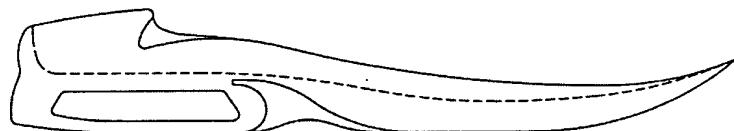
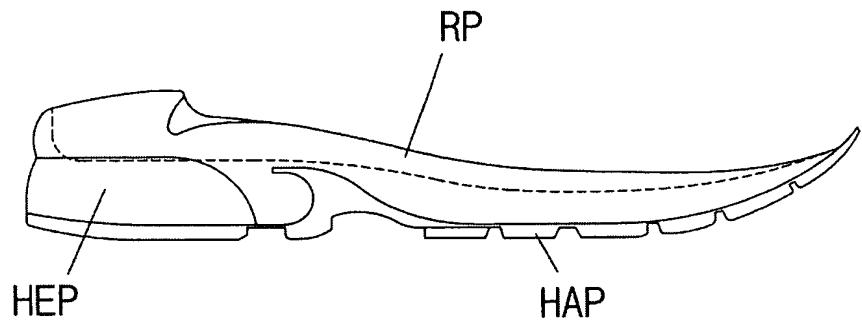


FIG.14a



14/24
FIG.14b

film type material cut
according to physical property or shape

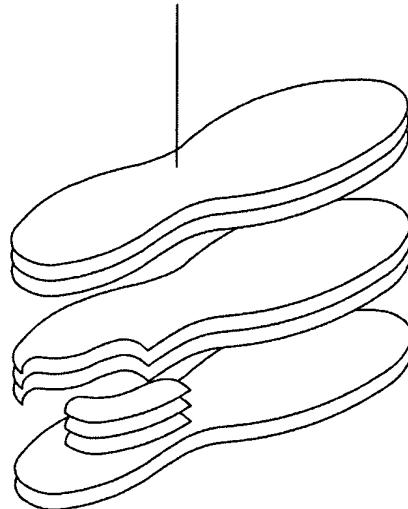
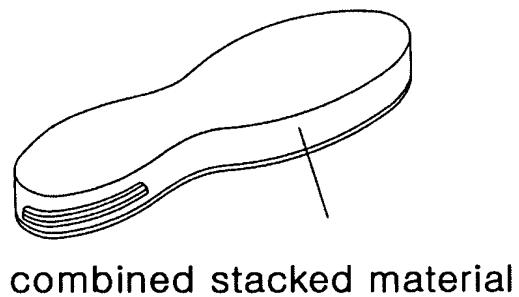


FIG.14c



15/24
FIG.15a

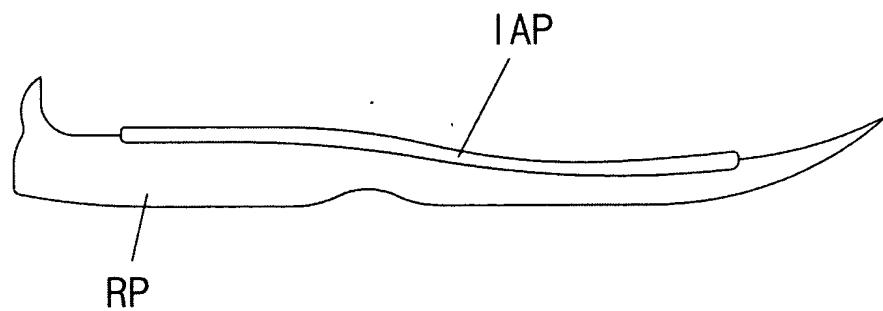
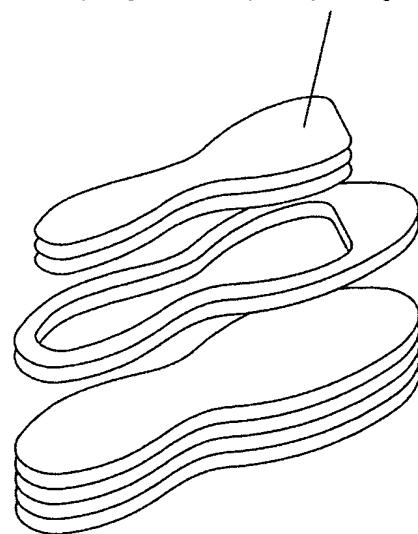


FIG.15b

film type material according to
physical property or shape



16/24
FIG.15c

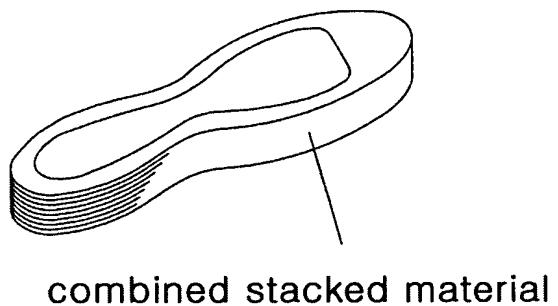
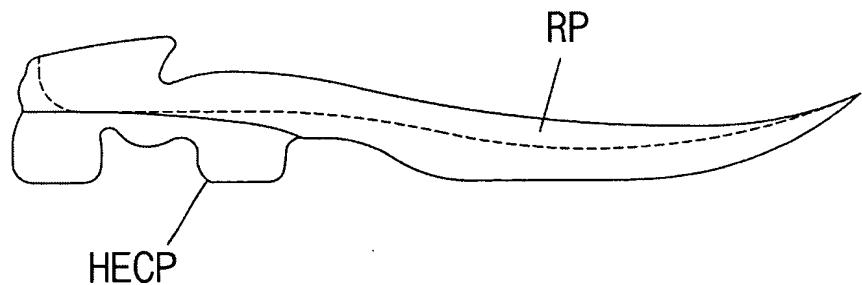


FIG.16a



17/24
FIG.16b

film type material cut according to
physical property or shape

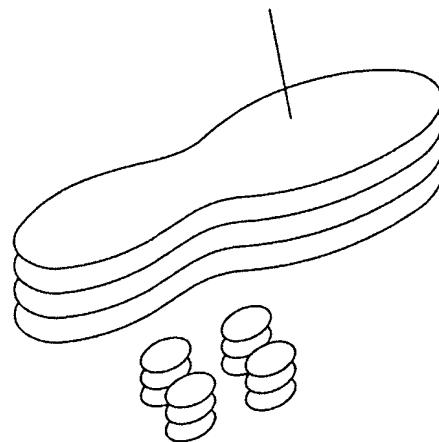
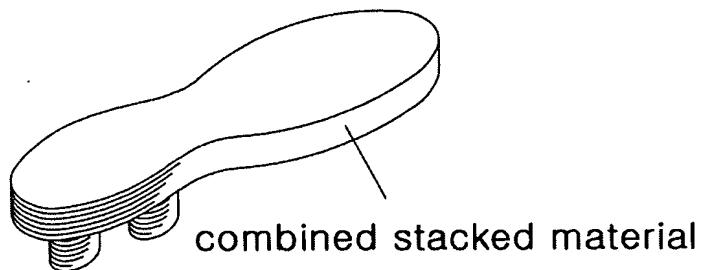


FIG.16c



18/24
FIG.17a

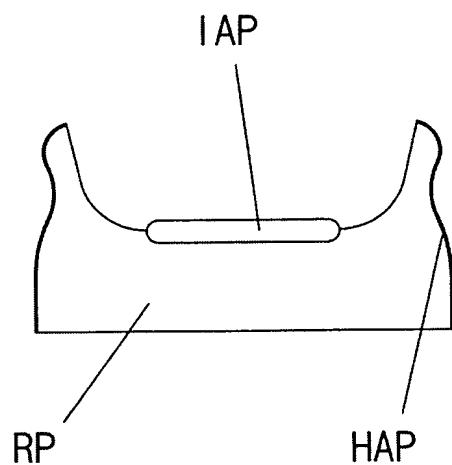
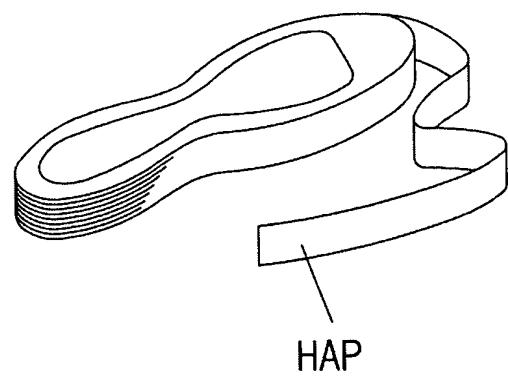
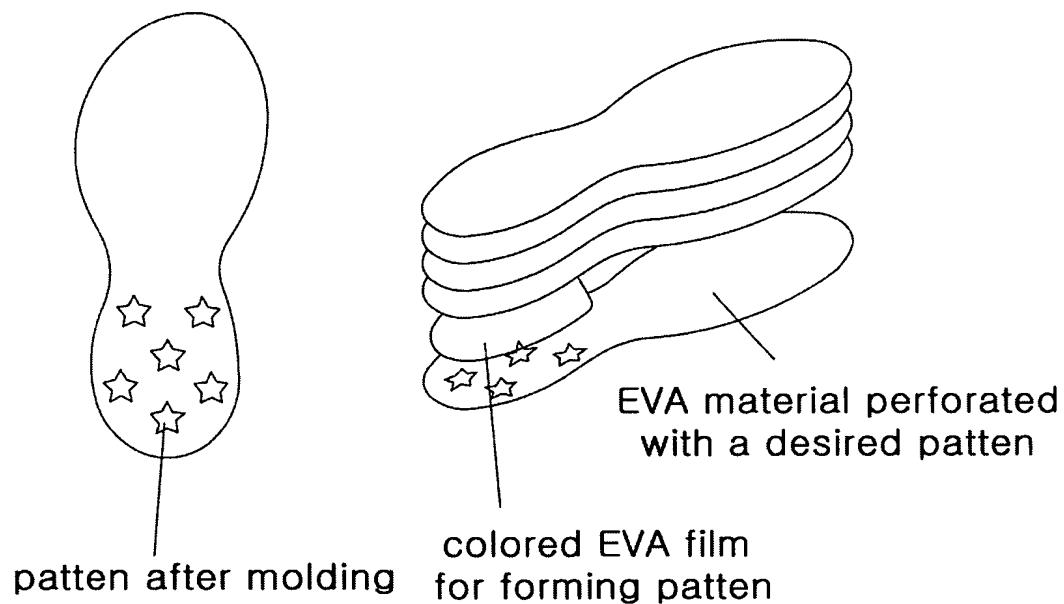


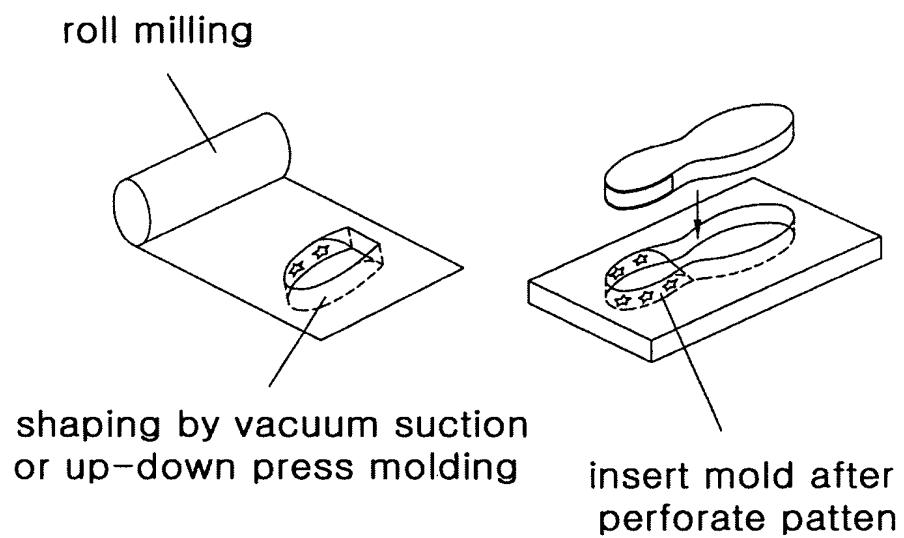
FIG.17b



19/24
FIG.18a

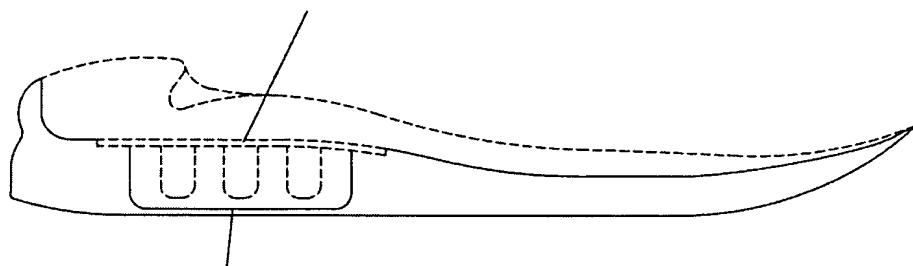


20/24
FIG.18b

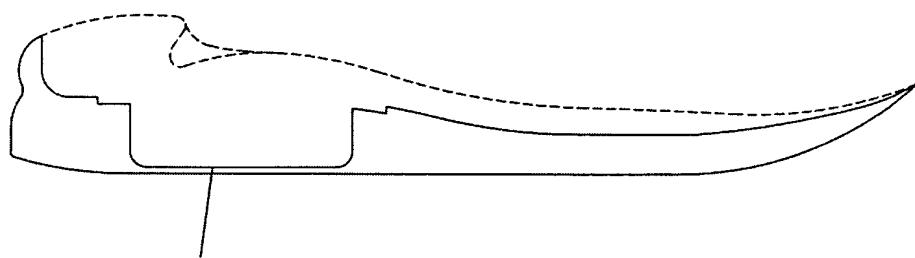


21/24
FIG.19a

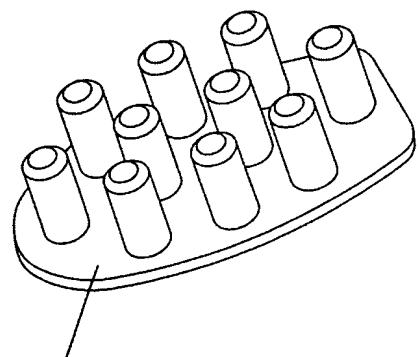
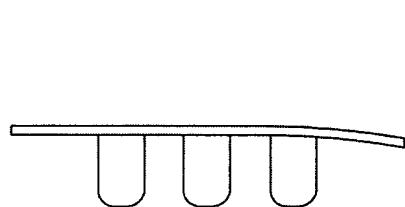
cushion with thickness 1.0mm cylinder shape



thickness 1.0mm of bottom

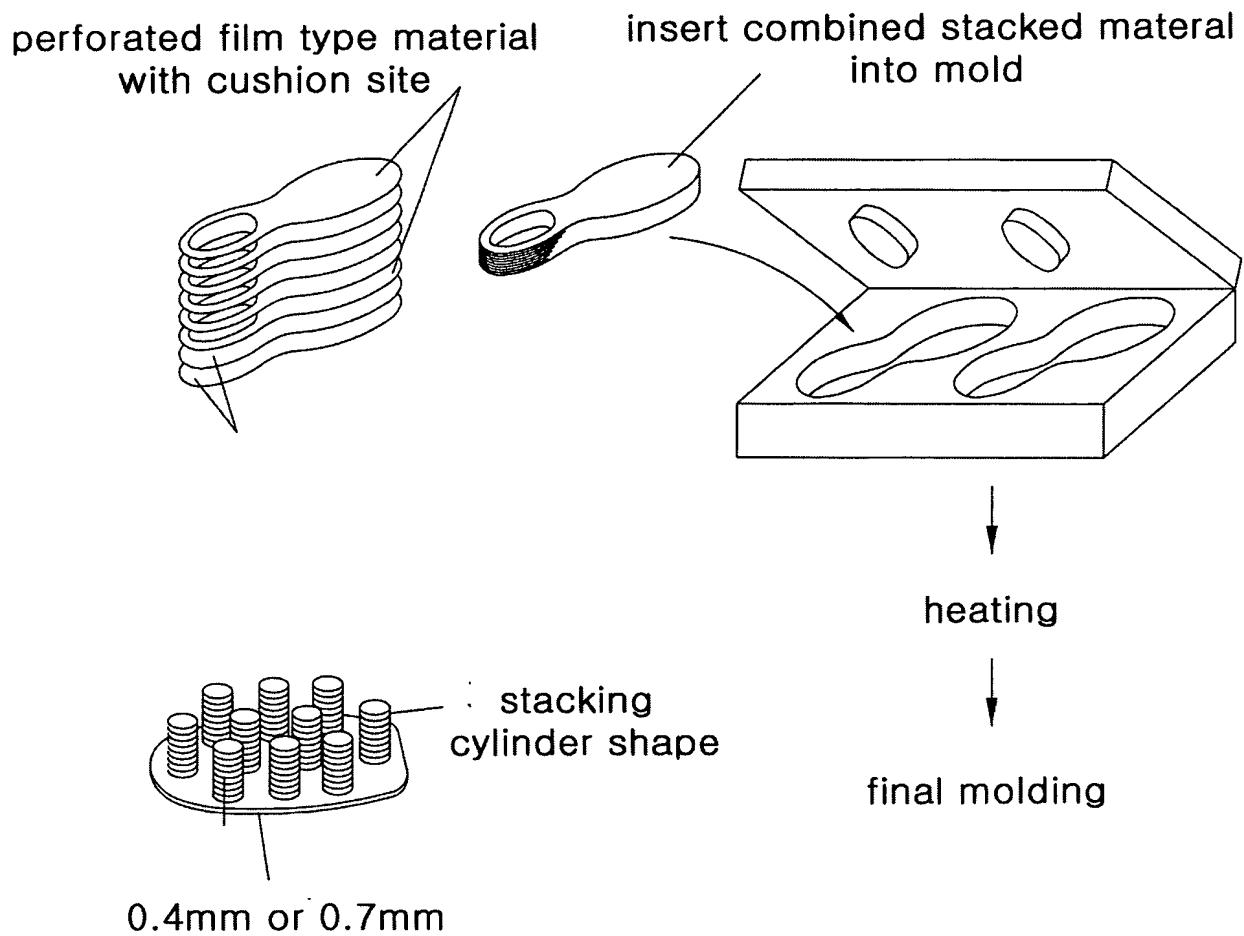


0.7mm of foaming shape

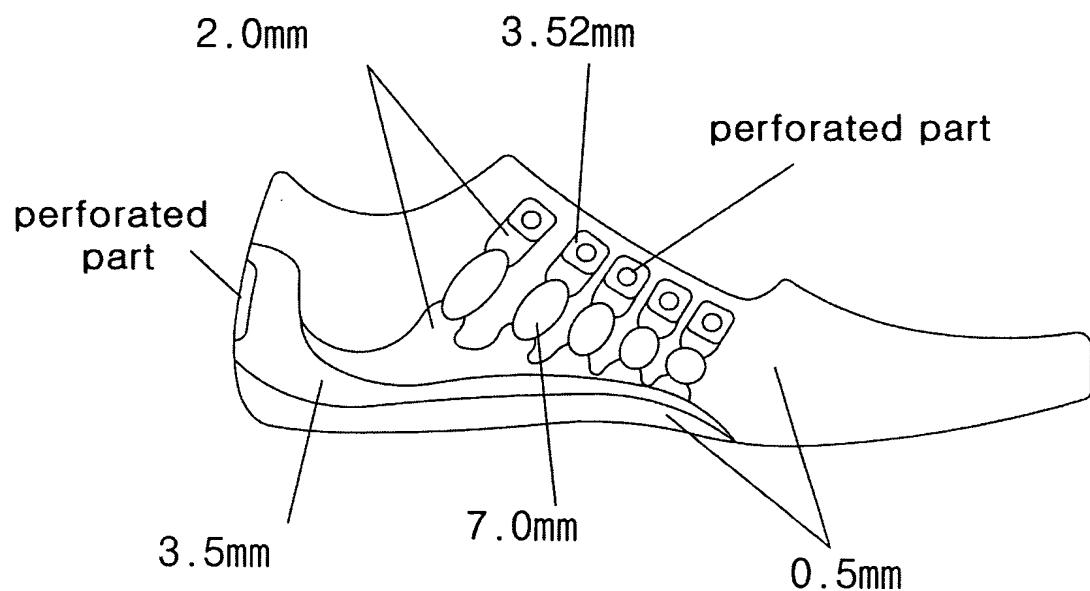


thickness 0.7mm of foaming mold shape

22/24
FIG.19b



23/24
FIG.19c



24/24
FIG.19d

